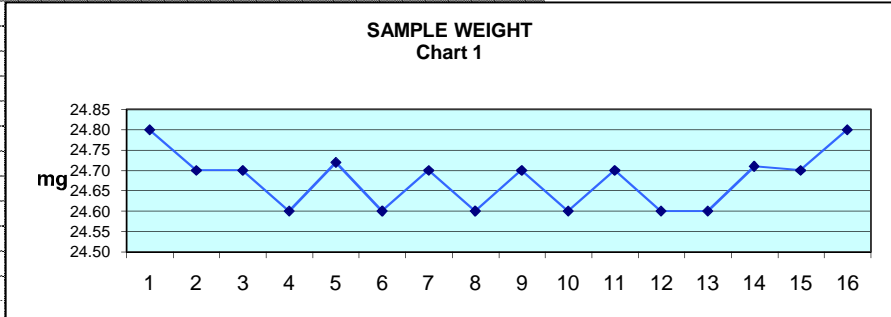


Customer						Date	1/24/2007
Material	Lactose			Est. Bulk Density	0.65 -0.73 gm/cc	Particle size	3-40 micron
Desired Sample size	25 mg, into customer supplied #3 Capsule					rh	20%
Desired accuracy	Repeatability of samples @25 mg				Pipette Size	.125 dia. PIPETTE	

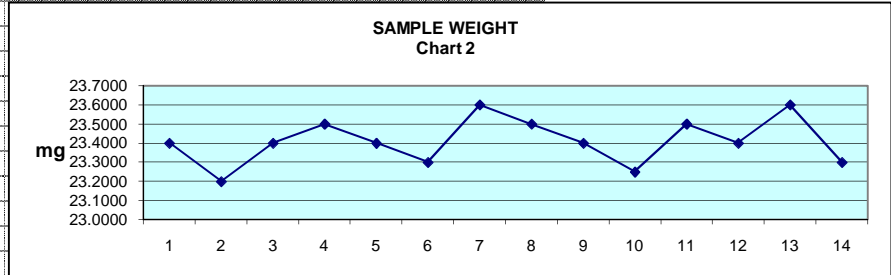
0.125 Tip		Sample weight	Control unit settings	
Micrometer setting		mg	Vacuum (1in hg)	Air (psi)
1.30	10u filter	24.8000	10	12
	std scraper	24.7000		
		24.7000		
		24.6000		
		24.7200		
		24.6000		
		24.7000		
		24.6000		
		24.7000		
		24.6000		
		24.7000		
		24.6000		
		24.7100		
		24.7000		
		24.8000		



24.6769	Av
24.6768	Mean
0.0693	Std Dev

10      12

1.30		Sample weight
	sharp edge scraper	23.4000
		23.2000
		23.4000
		23.5000
		23.4000
		23.3000
		23.6000
		23.5000
		23.4000
		23.2500
		23.5000
		23.4000
		23.6000
		23.3000



23.4107	Av
23.4104	Mean
0.1212	Std Dev

1.30		Sample weight	Vacuum (1in hg)	Air (psi)
	2u filter	23.3000	20	4
		23.7000		
		19.8000		
		23.2000		

SAMPLE WEIGHT Chart 3

